

Technical Specification

Unit type: Easitemp 6/95

Medium: Water up to 95°C

max. external volume: 50 ltr at 95°C

Equipment hydraulic:

- Cooling and filling controlled by solenoid valve
- Automatic from cooling water or manual filling (at filling nozzle/option)
- Level monitoring by magnet float-switch
- Dirt trap in from process line of circulating system and cooling water inlet
- Pump reversing for leak-stop operation
- Manual mould draining via leak-stop operation and venting by tap at backside of unit
- Filling time monitoring and aquatimer
- Cool down mode (temperature adjustable)
- Adjustable temperature alarm
- Options: filling nozzle, interface cable, mechanical flow metering

Equipment electrical:

- Controller SBCmini, with relay for collective alarm
230V switchable, on the back of controller on terminal
- Heating control by SSR
- Control cabinet IP54
- Interface 20mA TTY; pinning Arburg
- Cekon plug 16A

General equipment:

- Corrosion resistant components (stainless steel, brass)
- Heating rod made of Incoloy
- Unit mounted on rolls, two pieces steerable with brake
- Additional temperature fuse for safe heating switch-off by contactor

Cooling

Type	Capacity	Set-up	Connection cooling water
6/95	45 kW	Stainless steel plate heat exchanger	socket G3/8" IG

Performance data at 80°C flow and 15°C cooling water temperature and a pressure difference between cooling water inlet and outlet of 3 bar.

Pump

	T401
Output rate (max)	40 ltr/min
Pressure (max)	3,8 bar
Motor capacity	0,5 kW
Construction	Submersible pump / peripheral wheel

Dimensions / weight / colours

Dimension L/W/H	515 mm x 240 mm x 480 mm (w/o conne.)	
Weight	approx. 30 kg	
Colour	Case:	RAL 7035 lightgrey
	Front door:	RAL 5015 sky-blue

Connections

Circulating medium	int. thread G1/2"
Cooling water	int. thread G3/8"

- Technical changes reserved; latest update: 11.02.2020; changed by F.Spark -

This unit complies to the European Directives. Other directives and standards are only fulfilled if they are listed in the order confirmation. This technical specification reflects the standard equipment; customer requests deviating from the standard will be indicated in offers or order confirmations.